

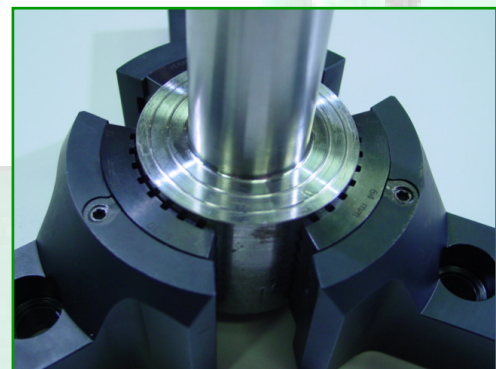
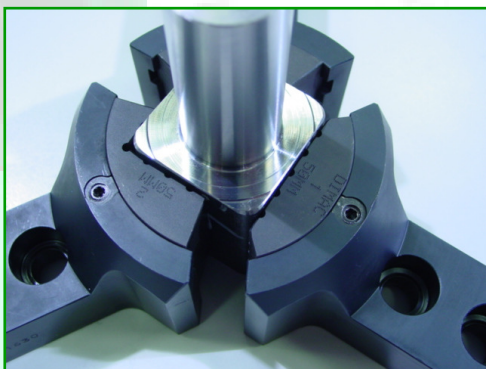
## **NEW – DIMAC COLLETJAWS**

Introducing the new DIMAC Collet Jaws. Soft Jaws have always been our business but in response to customer demand, we can now provide the DIMAC ColletJaw System.

Get the flexibility of a 3 Jaw Chuck with the key features of a Collet Chuck

In order to save you time changing over soft jaws when changing material sizes, or indeed having to change from 3 jaw Chuck to Collet Chuck for certain jobs, you can now use the DIMAC ColletJaws.

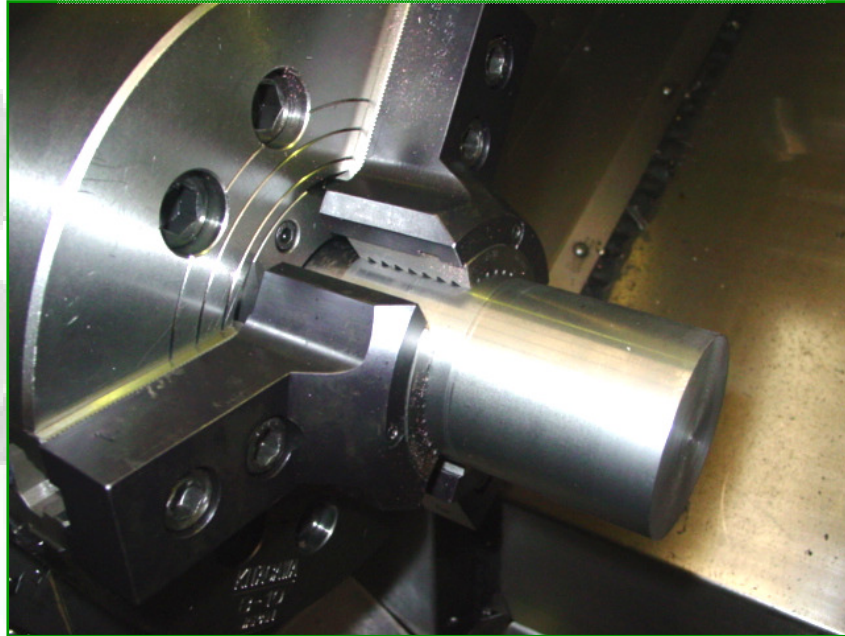
- ☐ **Eliminate the need to change jaws.**
- ☐ **Eliminate the need to change chucks.**
- ☐ **Change gripping size in seconds.**
- ☐ **Can accommodate Round, Hex and Square.**
- ☐ **Reduce your inventory of soft jaws.**
- ☐ **Base Jaws to suit most brands and sizes of chuck.**
- ☐ **Accepts readily available S Style Collet Pads**



### **MELBOURNE OFFICE**

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## NEW – DIMAC COLLETJAWS



**Secure Pad Installation** - The ColletJaw System utilizes a dovetail anchor system to securely lock the pads in place, whilst feeding bar stock. This design places the bar thrust on the shoulder of the pad. There is no pressure on the clamp assembly because it is ideally positioned between the pad shoulder and the recess of the collet. The Pads cannot dislodge under normal use.

**Ease of Use** – Since the pads are interchangeable without removing the base jaw, changeover from bar size takes a matter of seconds by loosening the clamp, withdrawing the existing three collet pads and replacing them with the desired size and re-tightening the clamp screws.

DIMAC are proud to add the ColletJaw System to our extensive portfolio of value-adding CNC Accessories. As the manufacturer and supplier of the new ColletJaw System, we are able to supply Base Jaws to suit most makes of Power Chuck.

The following Table outlines the capacities using a standard Kitagawa B200 series of chucks.

Chuck Size	Collet Pad Style	Round Capacity MIN	Round Capacity MAX	Hex Capacity MIN	Hex Capacity MAX	Square Capacity MIN	Square Capacity MAX
B 206	S22	3.5mm	45mm	6.35mm	38mm	6.35mm	30mm
B 208	S22	3.5mm	52mm	6.35mm	44mm	6.35mm	35mm
B 210	S30	3.5mm	75mm	6.35mm	64mm	6.35mm	50mm
B 212	S40	3.5mm	91mm	6.35mm	77mm	6.35mm	63mm

Serrated pads are supplied as standard. Smooth pads are also available.

Custom and Irregular Shaped Workpieces can be accommodated upon request.

Please contact DIMAC to discuss capacities based on your required chuck make and model.

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