

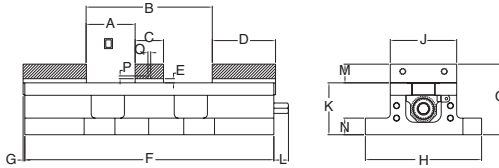
TV100 Vise shown with soft jaws

TWIN VISE TV100 / TV150

- Fastest quick change jaw system available
- Fully machinable soft jaws
- Hardened & ground steel guideways
- Full jaw travel to 150mm-TV100, 200mm-TV150
- Fully sealed lead screw assembly
- Interlocking base design
- Chip flow through cut-outs
- Adjustable center jaw

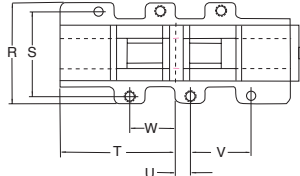


TV150 Vise shown with hard jaws

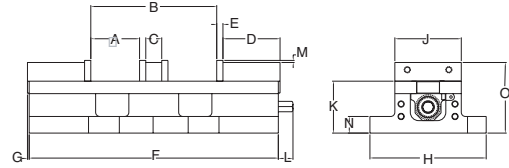


Soft Jaw Dimensions shown on TV100 base.

16 mm Locator Pin Hole M12 Cap Screw

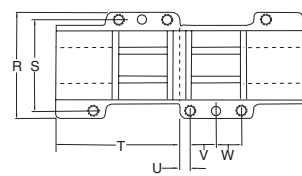


TV100 Base Dimensions



Hard Jaw Dimensions shown on TV150 base.

20 mm Locator Pin Hole M12 Cap Screw



TV150 Base Dimensions

Twin Vise Dimensions and Capacities (mm)

Dimensions	Hard Jaw Vise TV100H	Soft Jaw Vise TV100S	Hard Jaw Vise TV150H	Soft Jaw Vise TV150S
A Jaw Capacity	75	56*	102	89*
Max Clamping Force Kgf	3250	3250	4590	4590
Max Clamping Torque Nm	89.5	89.5	134	134
B Single Station Capacity	193	178*	254	254*
C Fixed Jaw Width	24	64	24	76
D Jaw Carrier Length	87	102	114	127
E Jaw Plate Thickness	10	6	13	6
F Base Length	381	381	508	508
G Jaw Overhang	3	3	-	-
H Base Width	177	177	227	227
O Base Height	118	118	124	124
J Jaw Width	102	102	152	152
K Height Base to Rail	86	86	86	86
L Lead Screw	20max.	20max.	20max.	20max.
M Height	-	32	6	38
N Base Flange Thickness	32	32	32	32
P Non Machineable Area	-	21	-	25
Q Non Machineable Area	-	13	-	15
R Base Width	177	177	227	227
S Center Distance	150	150	200	200
T Center Line to End	191	191	254	254
U Center to Bolt Hole	25	25	25	25
V Center Bolt/dowel	100	100	50	50
W Center Line to bolt hole	75	75	50	50
Weight	14kg	14kg	30kg	30kg

*unmachined jaw capacity

